



**Alabama State Port Authority**  
**Addendum 1 - Date: 1/14/2022**  
**Controlled Flow Transfer Chutes**  
**Bid Opening Date: ~~1/18/2022~~ 1/25/2022 at 10:00am**

**Subject:** Clarifications

1. The bid opening date has been postponed until 1/25/2022 at 10:00am.
2. Lifting lugs are to be provided on the outside/exterior walls of all removable chute sections for ease of maintenance and installation.
3. Ceramic tiles are to have a thickness of 1/2".
4. Bids are to include actuators/cylinders for flop gates.
5. The design of the new flow control flow chutes shall provide space to accommodate installation of new belt cleaners, belt cleaners to be provided by ASPA.
6. Conveyor belt 3B as shown on drawings is reversible, but runs almost exclusively to the east, except in very rare occasions. Chute needs to be design for flow to the east.
7. The diverter gate to be equipped with hydraulic actuators for 1500 psig operating pressure.
8. Replacement chute walls to be 1/4" A-36 c.s.
9. Chutes must be painted in compliance to "McDuffie Paint Specification" See attached.

**Please attached a signed copy of this Addendum 1 to your bid.**

\_\_\_\_\_  
Company Name

\_\_\_\_\_  
Authorized Signature

\_\_\_\_\_  
Print Name

Regards,

Dillon B. Sims  
Associate Buyer  
Alabama State Port Authority  
251-441-7676  
[Dillon.Sims@ALPorts.com](mailto:Dillon.Sims@ALPorts.com)