ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

MCDUFFIE COAL TERMINAL DEPARTMENT ORIGINATING DEPT NO. UPON REQUEST

TO: Prospective Vendors

Please **procure** the following and **DELIVER TO**:

ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL OFFICE 1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

The Alabama State Port Authority McDuffie Terminal will be accepting proposals on the following. Direct all technical questions to **Chad Morgan @ 251-233-3577.**

ASPA reserves the right if needed to increase or decrease this order for the following 24 months from when this bid is awarded without going out for bid if the vendor agrees to the same price and conditions set forth in this bid.

Pricing must remain valid for a minimum of 45 days.

All shipping and handlings charges must be included in your unit price (delivered to McDuffie).

Item	QTY	Description	Unit Price
1	1	KOIKE ShopProXHD 6 x 12 Cutting Machine (or approved equal)	
2	1	CNC Control Package For Conventional Plasma	\$
3	1	Water Table 6x12	
4	1	POWERMAX 125 Plasma Cutting System by Hypertherm	
5	1	Oxy Fuel	
6	1	Installation Setup & Training	

ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

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ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL OFFICE

1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Must meet the following specifications on Pages 2-6.

Item	Specifications
1	KOIKE ShopProXHD 6 x 12 Cutting Machine (or approved equal) Heavy Duty One Piece Unitized design 95L x 180W 7 Gauge Solid Steel Construction Effective cutting width: 12ft Effective cutting length: 6ft Shipping Weight: 5200 lbs Dual Side Drive Helical Rack and Pinion Precision Helical 10:1 Gearboxes Machine repeatability: .005 Inch 1000 IPM Rapid traverse speed Adjustable leveling pads for easy adjustment Machine E-Stop Located on Each Saddle
2	Machine input power: 115/1/60 @ 15 Amps Maximum Plate Thickness: 2 inch CNC Control Package For Conventional Plasma Flashcut Servo Drive Control Package 4 Axis, 25 Amp Pro Series Servo Drive System NEMA-34 420 Watt Servo Motors 21.5 inch Monitor Windows 10 Pro Intel i5 Processor or Equivalent Minimum 8gb Ram Minimum 256gb Hard Drive Wireless Capability Keyboard Mouse Multiple USB Ports
	Computer Cabinet Enclosure with Casters Helps protect Drive Components and Computer From Dirty and Harsh Environments. Keeps CNC Away From Sparks During Cutting Process

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1901 EZRA TRICE BLVD

MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Item	Specifications
	CNC Control Package For Conventional Plasma (Continued)
2	Flashcut CAD/CAM Standard Software Features: On-board Completely integrated Flash Cut 2D CAM CAD Package Includes: Plasma Support Interface Oxy-Fuel Support Interface Oxy-Fuel Support Interface Oxy-Fuel Support Interface Oxy-Fuel Support Interface Material Database (Cut Chart Support) Customizable Cut Charts Customizable Default Lead-in, Lead-out Strategies Commonly Used Plate List Jump to Line Dry Run Momentary Run Run File Forward and Backwards Kerf Crossing Detection THC performance History Chart Fix Drawing Tool Measuring Tool Measuring Tool Free Form Stretching and Manipulation Layer Support Centerline Image Import Silhouette Image Import Silhouette Image Import TrueShape Nesting Automatic Kerf Compensation Grid Nesting Graphical editing of Lead in Lead out Location Tabbing Overburn Support Assign Different Operations to Each Part Cut Sequencing Drag, Delete, Rotate, Copy Parts on the Nest Operation Sequencing Cutout or Part Mode Custom views of Kerf Width, Cut Direction , Toolpath, Rapids and Part Geometry Customizable Post Processor

ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

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1901 EZRA TRICE BLVD

MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Item	Specifications
	CNC Control Package For Conventional Plasma (Continued)
	Pro Series Software Upgrade Includes: Marker and Plasma Marking DXF Export
	Advanced Text True Type Font Support w/o Exploding and Curved Text Around Any Shape Part Shading 3D Cutting Simulation
	Automatic Lead-In on Restart Dynamic THC On/Off Progress Meter
	Move to Point in View port Rip Cutting Smart Touch Off
	Shape Library Bridge Entities Tool
2	Fix Drawing Tool Shape Welding Tool
	Part Shading Arc Fitting Multi Layer Color Image Import
	Import of parts from external files TrueShape Nesting Multi-Sheet and Fill Sheet TrueShape Nesting
	Corner Looping Advanced Leadin Leadout Editing
	Animated 3D Cutting Simulation Advanced Small Hole Processing Multi Tabs
	additional seat Flashcut Software for remote PC/laptop (additional seats available for purchase) Koike Z-Axis Sensor THC torch height control with torch
	breakaway CNC controlled THC electronics package 6" Stroke @ 500 ipm

ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

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ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL OFFICE

1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Item	Specifications
2	CNC Control Package For Conventional Plasma (Continued) Laser Pointer Includes: Laser Pointer with Red Dot Mounting Bracket Interface Cable Plate Alignment Software Includes access to online videos for installation instructions and software training*
3	Water Table 6x12 Includes: Water Table Manual Fill Curved Slats Water Capacity: 815 Gallons
4	POWERMAX 125 Plasma Cutting System by Hypertherm Output Current 30-125 Amps Single Plasma Gas System Air or Nitrogen Shield Gas (380/400/480/600, 3-phase Only) Input power conditioner compensates low line and power line fluctuations Gas Supply- clean dry, oil free air or nitrogen @550 scfh, 85 psi flow rate Continuous pilot-arc switch for cutting expanded metal or Grating Spare consumables parts kit Positive work lead Plasma to Machine interface cable Recommended Pierce Capacity – 1 inch Mild Steel Maximum Pierce Capacity - 1 inch Mild Steel Maximum Edge Start - 1-1/2 inch Mild Steel

ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

MCDUFFIE COAL TERMINAL DEPARTMENT ORIGINATING DEPT NO. UPON REQUEST

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ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL OFFICE

1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Item	Specifications
4	POWERMAX 125 Plasma Cutting System by Hypertherm (Continued) 480/600V, 100% duty cycle @ 125amps Standard Model Input Voltage: 480/600V 3-phase Only Recommended Fuse @ 380V: 60 AMP Slow Blow Recommended Fuse @ 400V: 60 AMP Slow Blow Recommended Fuse @ 480V: 50 AMP Slow Blow Recommended Fuse @ 600V: 40 AMP Slow Blow
5	Oxy Fuel Includes: Koike 300L Oxy fuel torch with three (3) cutting tips Manual Swap with Plasma torch Torch Holder magnetic plate Gas Distributor Supply Hoses Electrical Interface
6	Installation Setup & Training Installation must be performed by the manufacture or a manufacture certified installation team. Must provide at least 10 hours of training onsite.

ALABAMA STATE PORT AUTHORITY DATE: 7/25/2023

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MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

If bidding an approved equal you must list the manufacture and model info below.

Item	Description	Manufacture & Model#
1	KOIKE ShopProXHD 6 x 12 Cutting Machine	
2	CNC Control Package For Conventional Plasma	
3	Water Table 6x12	
4	POWERMAX 125 Plasma Cutting System by Hypertherm	
5	Oxy Fuel	
Compan	y Name:	_
Authoriz	ed Signature:	Print Name:

ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL DEPARTMENT

DATE: 7/25/2023 ORIGINATING DEPT NO.

TO: Prospective Vendors

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ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL OFFICE 1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Bid opening will be July 25, 2023 @ 10:00 a.m. in the McDuffie Terminal Conference Room. NO BIDS WILL BE ACCEPTED AFTER THIS TIME.
PLEASE SEE ATTACHED INDEMNIFICATION SHEET & DISCLOSURE STATEMENT
Company
Address
Representative
Phone Number
Email
ALL BIDS MUST BE NOTARIZED
STATE OF)
COUNTY OF
On this day of, 20, before me appeared, to me personally known, who, being by me duly sworn, did say that such person executed the foregoing instrument as the free act and deed of such person, having been duly authorized to execute such instrument in such capacity.
IN WITNESS WHEREOF, I have hereunto set my hand and official seal.
Notary Public, State of
Print Name My commission expires:

THIS PAGE MUST BE NOTARIZED

ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL DEPARTMENT

DATE: ORIGINATING DEPT NO.

TO: Prospective Vendors

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ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL OFFICE 1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE



Alabama State Docks/Port Authority

Bid Description: Plasma Cutter

Bids to be Open: 7/25/2023

The following paragraph shall be considered a part of the above referenced bid:

Indemnification Clause

The Contractor shall assume all liability for and shall indemnify and save harmless the **State of Alabama** and the **Alabama State Docks/Port Authority** and its officers and employees from all damages and liability for injury to any person or persons, and injury to or destruction of property, including the loss of use thereof, by reason of an accident or occurrence arising from operations under the contract, whether such operations are performed by himself or by any subcontractor or by anyone directly or indirectly employed by either of them occurring on or about the premises, or the ways and means adjacent during the term of the contract, or any extension thereof, and shall also assume the liability for injury and/or damages to adjacent or neighboring property by reason of work done under the contract.

ALABAMA STATE PORT AUTHORITY DATE: MCDUFFIE COAL TERMINAL DEPARTMENT ORIGINATING DEPT NO.

TO: Prospective Vendors

Please procure the following and **DELIVER TO**:

ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL OFFICE 1901 EZRA TRICE BLVD MOBILE, AL 36603

Please use this as a **guide only** for proper delivery. Sender Name & Address Alabama State Port Authority McDuffie Coal Terminal Postal Address for US Mail Physical Address for Courier Service **Sealed Bid: (Description) Bid Opening Date:**

ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL DEPARTMENT

DATE: ORIGINATING DEPT NO.

TO: Prospective Vendors

Please procure the following and **DELIVER TO**:

ALABAMA STATE PORT AUTHORITY MCDUFFIE COAL TERMINAL OFFICE 1901 EZRA TRICE BLVD MOBILE, AL 36603

NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

Please return one copy of this bid, duly signed, by 10:00 a.m., July 25, 2023.

When all bids are publicly opened, UNIT PRICES AND EXTENSIONS shall be entered opposite each item above on which you are prepared to bid for delivery <u>FREE OF CHARGE</u> TO - McDuffie Coal Terminal (FOB) ALABAMA STATE DOCKS

No consideration will be given bids unless on this form or a written attachment. If not prepared to submit a bid, please state over the firm signature and return so that it may be known it was brought to your attention; otherwise your name may be dropped form the list of prospective vendors.

The right is reserved to reject any and all bids deemed for the interest of the Alabama State Port Authority, to strike out any item or items in the bids, and to waive any defect or irregularly not a violation of law or to make any modification in the several conditions herein stipulated that are deemed to be in the best interest of the Alabama State Port Authority, including the separation of items of a class in making awards. In general, awards will be made to the lowest satisfactory vendor.

No Allowance will be made for errors, either of omission or commission, on the part of the vendors. It must be assumed that vendors have fully informed themselves as to all conditions, requirements, and specifications before submitting bids and they cannot expect to be excused or relieved from the responsibility assumed by their bids on the plea of error. In case of error in extension of prices the unit price will govern.

The Port Authority reserves the right to refuse to issue a bid form or a contract to a prospective vendor for any of the following reasons:

- a) Failure to pay, or satisfactorily settle, all bills due for labor and materials on a former contract in force with the Port Authority.
- b) Contractor default under a previous Contract with the Port Authority.
- c) Bid withdrawal or Bid Bond forfeiture on a previous project with the Port Authority.
- d) Unsatisfactory work on a previous contract with the Port Authority.

Port Authority may make such investigations as deemed necessary to determine the ability of the vendor to perform the work, and the vendor shall furnish all such information and data for this purpose as the Port Authority may request. The Port Authority reserves the right to reject any bid if the evidence submitted by, or investigation of, such vendor fails to satisfy the Port Authority that such vendor is properly qualified to carry out the obligations of the Contract.

ALABAMA STATE PORT AUTHORITY

MCDUFFIE COAL TERMINAL DEPARTMENT

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NAMES OF ARTICLES, SPECIFICATIONS AND PURPOSE

ALABAMA STATE PORT AUTHORITY ACCESS POLICY

IMPORTANT NOTICE TO VENDORS REGARDING ACCESS TO ASPA RESTRICTED FACILITIES:

Successful vendors requiring access to the Alabama State Port Authority's Restricted Facilities to fulfill any obligations set forth in this bid must comply fully with the Authority's Access Policy found in its entirety at

http://www.asdd.com/portaccess policy.html The Port Authority's Access Policy requires all persons permanently employed at the port, including ASPA staff, tenants and their employees, surveyors, agents, stevedores, longshoremen, chaplains, contract labor and persons requesting temporary access to the port, including delivery persons, vendors, contractors, and temporary workers must obtain and display an ASPA issued photo ID badge or visitor badge at all times when accessing or working on port property. In order to obtain an ASPA credential, applicants must also obtain a Transportation Worker Identification Credential (TWIC) and undergo mandatory Security Awareness Training. Information on the TWIC can be found at http://www.asdd.com/portaccess-twicregs.html

Information on Security Awareness Training classes and scheduling can be found at http://www.asdd.com/portaccess securitytraining.html

ALL PROSPECTIVE VENDORS ARE ENCOURAGED TO REVIEW THESE POLICIES AND CONSIDER THESE REQUIREMENTS IN PREPARING BID SUBMISSIONS.

INSTRUCTIONS FOR VENDORS

ALABAMA STATE PORT AUTHORITY

This instruction sheet is provided as a guide to facilitate the bid process and highlight important points for consideration by vendors. Each vendor is responsible for fully reading and complying with the instructions on the Alabama State Port Authority bid form. **This instruction sheet is to be used as a guide only**.

- 1. No consideration will be given to bids unless presented on the Alabama State Port Authority "Requisition & Proposal" Form with suitable attachments as deemed necessary by the vendor. Alternate bid proposals may be rendered, with proper support.
- 2. If your company is not prepared to submit a bid, so state and sign to avoid being deleted from the prospective vendor's list.
- 3. The Alabama State Port Authority reserves the right to reject any and all bids if deemed in the Alabama State Port Authorities' interest.
- 4. No allowance will be made for error, either omission or commission.
- 5. Unit price governs in errors relating to extension of prices.
- 6. **Bids will not be accepted via FAX or EMAIL.** All bids must be sealed and sent via mail or hand delivered to the McDuffie Coal Terminal Office before the specified date and time.
- 7. The Alabama State Port Authority accepts no responsibility for facilitating the receipt of bids.
- 8. All bids must be notarized.
- 9. Bids received after specified opening time will be returned to the vendor unopened. Vendors are requested to show a return address on the bid envelope.
- 10. Bids must be filled out completely, including the name, address, telephone number, fax number (if possible) and signature of responsible person.
- 11. **Questions may be directed to** the Alabama State Port Authority McDuffie Coal Terminal, Dillon Sims, at (251) 441-7676.
- 12. **All hand delivered bids** must be tendered to Alabama State Port Authority, McDuffie Coal Terminal Office 1901 Ezra Trice Blvd., Mobile AL 36602, at or before specified time.
- 13. **All regular U.S. Postal Mail** must be tendered to:

ASPA - McDuffie Coal Terminal ATTN: Dillon Sims P.O. Box 1588

Mobile, AL 36633-1588

NOTE: THIS METHOD MUST BE MAILED AT LEAST A WEEK BEFORE THE OPENING.

PLEASE IDENTIFY YOUR BID PACKAGE!!

14. **All courier / overnight deliveries** (UPS, FEDEX, etc.) must be delivered to:

ASPA - McDuffie Coal Terminal

ATTN: Dillon Sims

1901 Ezra Trice Blvd. Mobile, AL 36603 RECOMMENDED METHOD
PLEASE IDENTIFY YOUR BID PACKAGE!!

- 15. Note: all overnight bids must be FIRST PRIORTY OVERNIGHT. (8:30 A.M. NEXT MORNING)
- 16. Notarization not required on "SALE" bids.
- 17. Please specify the purchase order number (when available) on envelope.



State of Alabama

Disclosure Statement

Required by Article 3B of Title 41, Code of Alabama 1975

ENTITY COMPLETING FORM
ADDRESS
CITY, STATE, ZIP TELEPHONE NUMBER
STATE AGENCY/DEPARTMENT THAT WILL RECEIVE GOODS, SERVICES, OR IS RESPONSIBLE FOR GRANT AWARD
ADDRESS
CITY, STATE, ZIP TELEPHONE NUMBER
This form is provided with: Contract Proposal Request for Proposal Invitation to Bid Grant Proposal
Have you or any of your partners, divisions, or any related business units previously performed work or provided goods to any St Agency/Department in the current or last fiscal year? Yes No If yes, identify below the State Agency/Department that received the goods or services, the type(s) of goods or services previously p vided, and the amount received for the provision of such goods or services.
STATE AGENCY/DEPARTMENT TYPE OF GOODS/SERVICES AMOUNT RECEIVED
Have you or any of your partners, divisions, or any related business units previously applied and received any grants from any St Agency/Department in the current or last fiscal year?
Yes No
If yes, identify the State Agency/Department that awarded the grant, the date such grant was awarded, and the amount of the grant.
STATE AGENCY/DEPARTMENT DATE GRANT AWARDED AMOUNT OF GRANT
 List below the name(s) and address(es) of all public officials/public employees with whom you, members of your immediate family, any of your employees have a family relationship and who may directly personally benefit financially from the proposed transaction identify the State Department/Agency for which the public officials/public employees work. (Attach additional sheets if necessary.)
NAME OF PUBLIC OFFICIAL/EMPLOYEE ADDRESS STATE DEPARTMENT/AGENC

AMILY MEMBER A	DORESS		BLIC OFFICIAL/ EMPLOYEE	STATE DEPARTMENT/ AGENCY WHERE EMPLOYED
you identified individuals in items one and ficials, public employees, and/or their fam ant proposal. (Attach additional sheets if	nily members as the resul			
escribe in detail below any indirect financi blic official or public employee as the res	_			_
ditional sheets if necessary.)				
st below the name(s) and address(es) of sal, invitation to bid, or grant proposal:	all paid consultants and/o	or lobbyists utilized t	o obtain the contra	act, proposal, request for pro
AME OF PAID CONSULTANT/LOBBYIST	ADDE	RE88		
y signing below, I certify under oath an		t all statements on	or attached to th	is form are true and correc
the best of my knowledge. I further un exceed \$10,000.00, is applied for know	nderstand that a civil pe	nalty of ten percen	t (10%) of the am	
the best of my knowledge. I further un	nderstand that a civil pe	nalty of ten percen	t (10%) of the am	
the best of my knowledge. I further un	nderstand that a civil pe	nalty of ten percen ct or misleading in	t (10%) of the am	

List below the name(s) and address(es) of all family members of public officials/public employees with whom you, members of your immediate family, or any of your employees have a family relationship and who may directly personally benefit financially from the

Revised: 09/2013