



Alabama State Port Authority
Addendum 2 - Date: 9/20/2023
SR5 & SR6 Controls Upgrade
Bid Opening Date: 9/22/2023 at 10:00am

Subject: Questions & ASPA Responses

1. If exist we would like to request a copy of the original sequence of operation that was listed on page 2 of the “Section -1 General-Requirement-SR-5-SR6, section [1.2.1.2 Work Included Under These Specification](#)” This is covered briefly in “Section-2-Technical-Requirements-SR-5-SR-6, Technical Requirements”.
Answer: We do not have the original sequence of operations.
2. If it exists, we would like to request a copy of current existing PLC code that was listed on page 2 of the “Section -1 General-Requirement-SR-5-SR6, section [1.2.1.2 Work Included Under These Specification](#)”.
Answer: We will provide the current PLC code to the successful bidder.
3. Will the Allen Bradley Control Logix PLC need to be redundant “redundancy module”? ControlLogix Redundancy Modules 1756-RM2, 1756-RM2K, 1756-RM2XT
Answer: No
4. Are there any size requirements for the camera system video HD monitors? 19”, 24”, 27”, 32” etc.?
Answer: McDuffie will supply all monitors.
5. According to the “Section-2-Technical-Requirements-SR-5-SR-6.pdf, [1.3.10.14](#) Camera Equipment (McDuffie Responsibility). Is this true?
Answer: Yes
6. Is there a current electrical study, if so, what software was used? ETAP?
Answer: No electrical study was performed.
7. Will the electric motors be replaced and all end devices, instrumentation?
Answer: Electrical motors will not be replaced unless they need to meet specs for new controls.
8. Will any of the existing switchgear be required to be replaced or only motor control centers?
Answer: No existing high voltage switch gear will be required to be replaced. We would like for all motor control centers to be replaced.
9. Will most of the infrastructure be able to be installed prior to cut over or is this a shutdown to install project?
Answer: This will be shutdown to install.

This is the final addendum and the bid opening is still scheduled for Friday, 9/22/2023 at 10:00am.

Regards,

Dillon B. Sims
Alabama State Port Authority
251-441-7676
Dillon.Sims@ALPorts.com