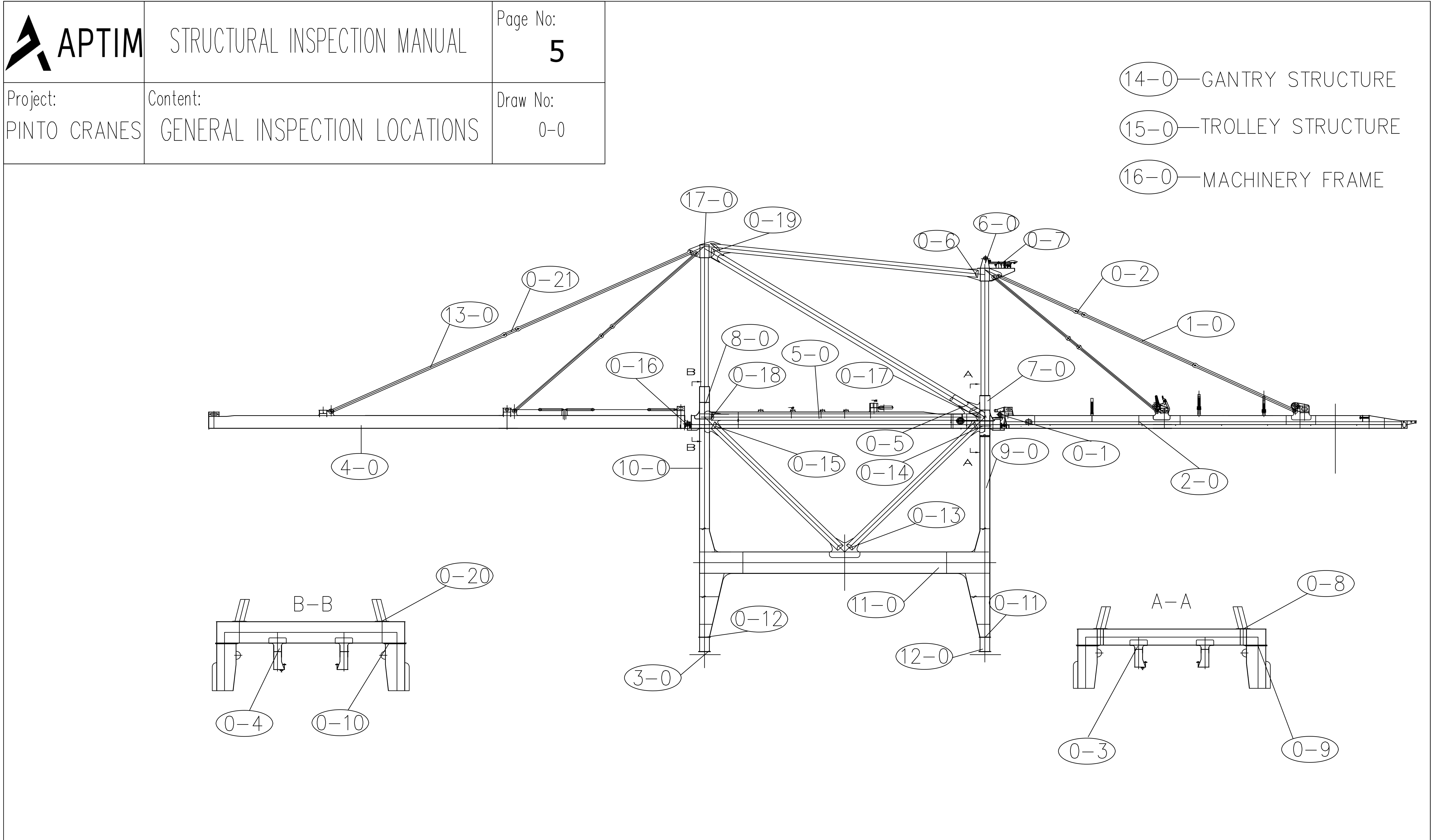
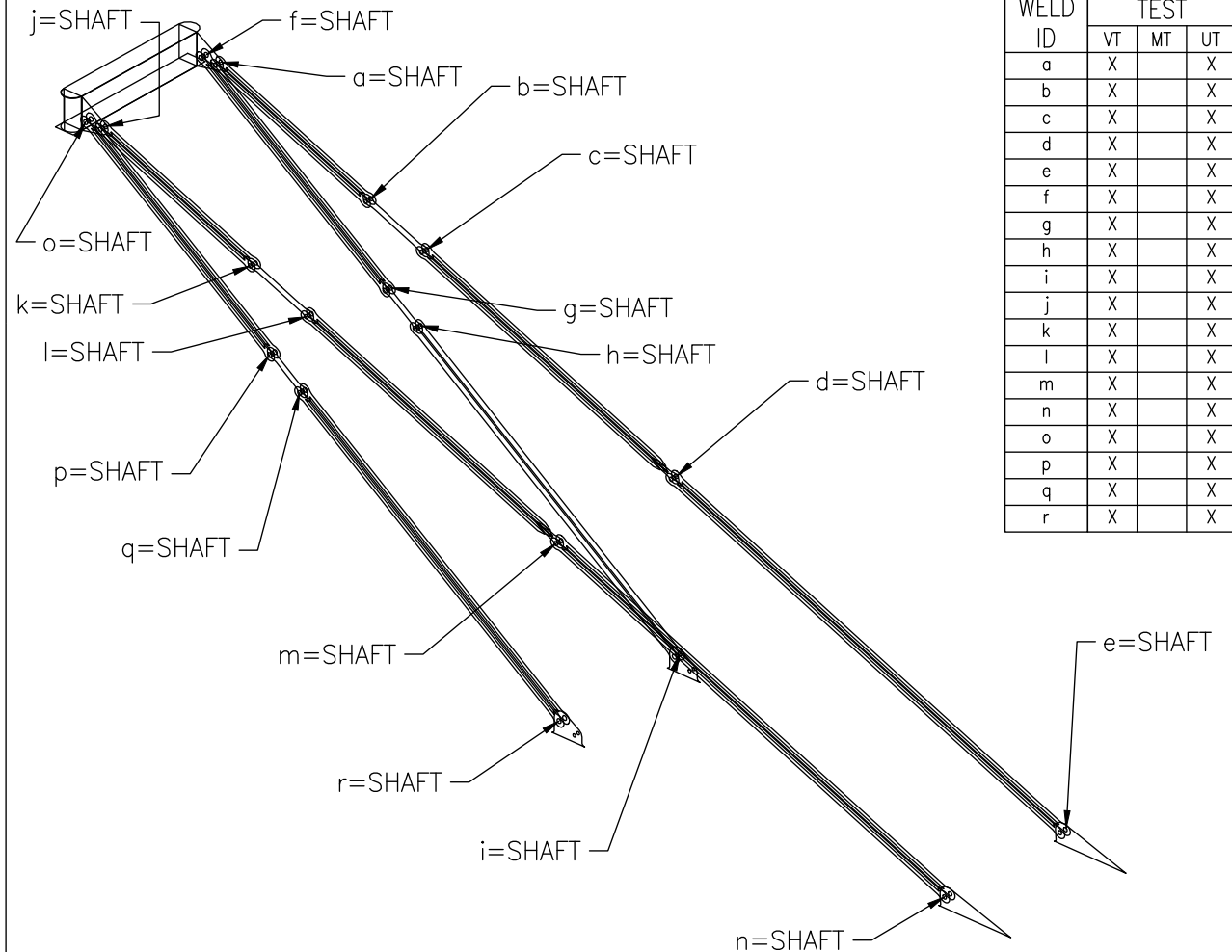




Project:
PINTO CRANES

Content:
SHAFTS OF FORESTAY SYSTEM INSPECTION LOCATIONS

Draw No:
0-2


NOTE:
J-R SHAFTS ARE A-I EQUIVALENTS ON THE OTHER SIDE OF THE CRANE.



STRUCTURAL MAINTENANCE MANUAL

Crane Mfg: _____

CRANE NO. ____

Component Designation: _____
Inspection Manual Pg. No: ____

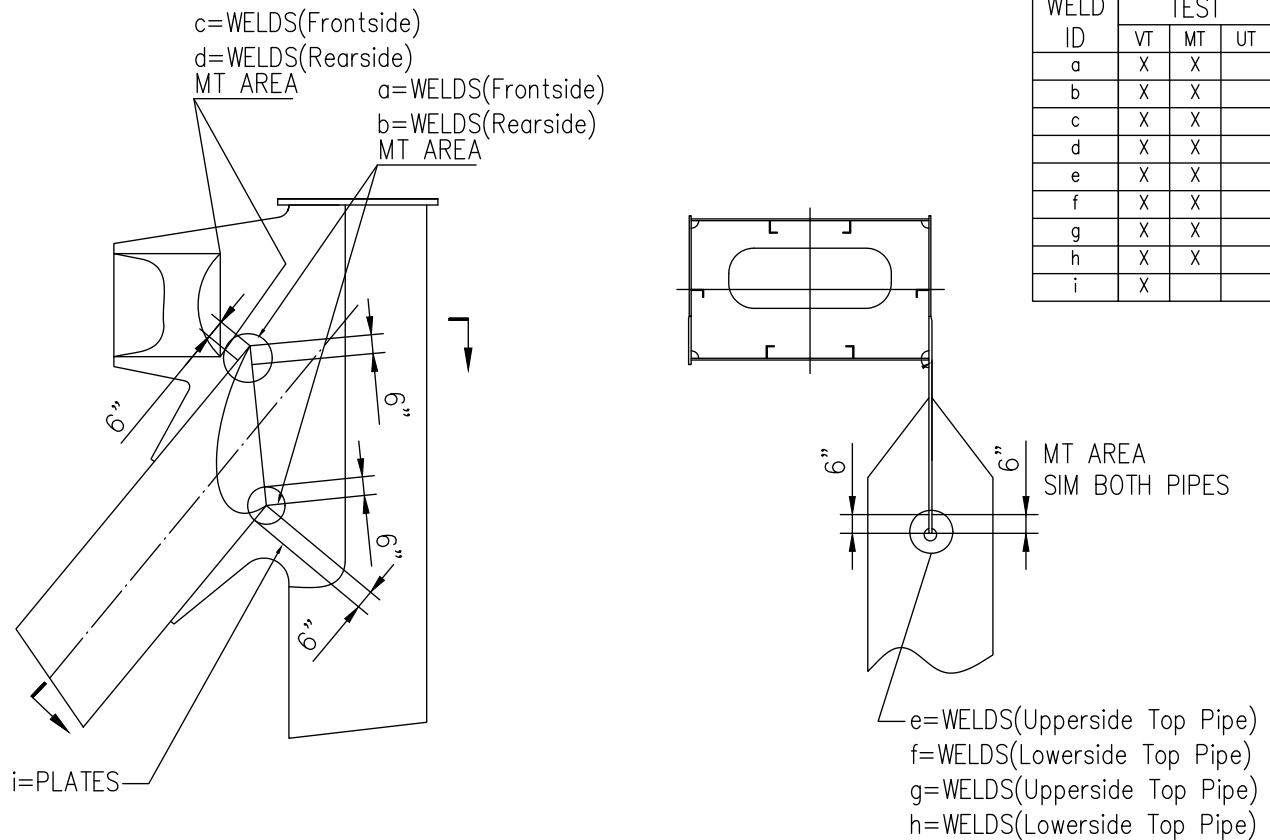
Component Description: _____

INSPECTION RECORD						Main Hoist Hour Reading: _____ hrs		
Weld ID	Test			Accept	Reject	Notes	Insp. By	Date
	VT	MT	UT					
A								
B								
C								
D								
E								
F								
G								
H								
I								
J								
K								
L								
M								
N								
O								
P								
Q								
R								
S								
T								
U								
V								
W								
X								
Y								
Z								
AA								
BB								
CC								
DD								
EE								
FF								
GG								
HH								
II								
JJ								
KK								
LL								
MM								
NN								
OO								
PP								
Comments:								

ASPA PINTO ISLAND

Project:
PINTO CRANES

Content:
LOWER DIAGONAL TO WS LEG CONNECTION INSPECTION LOCATIONS

Draw No:
0-14


STRUCTURAL MAINTENANCE MANUAL

Crane Mfg: _____

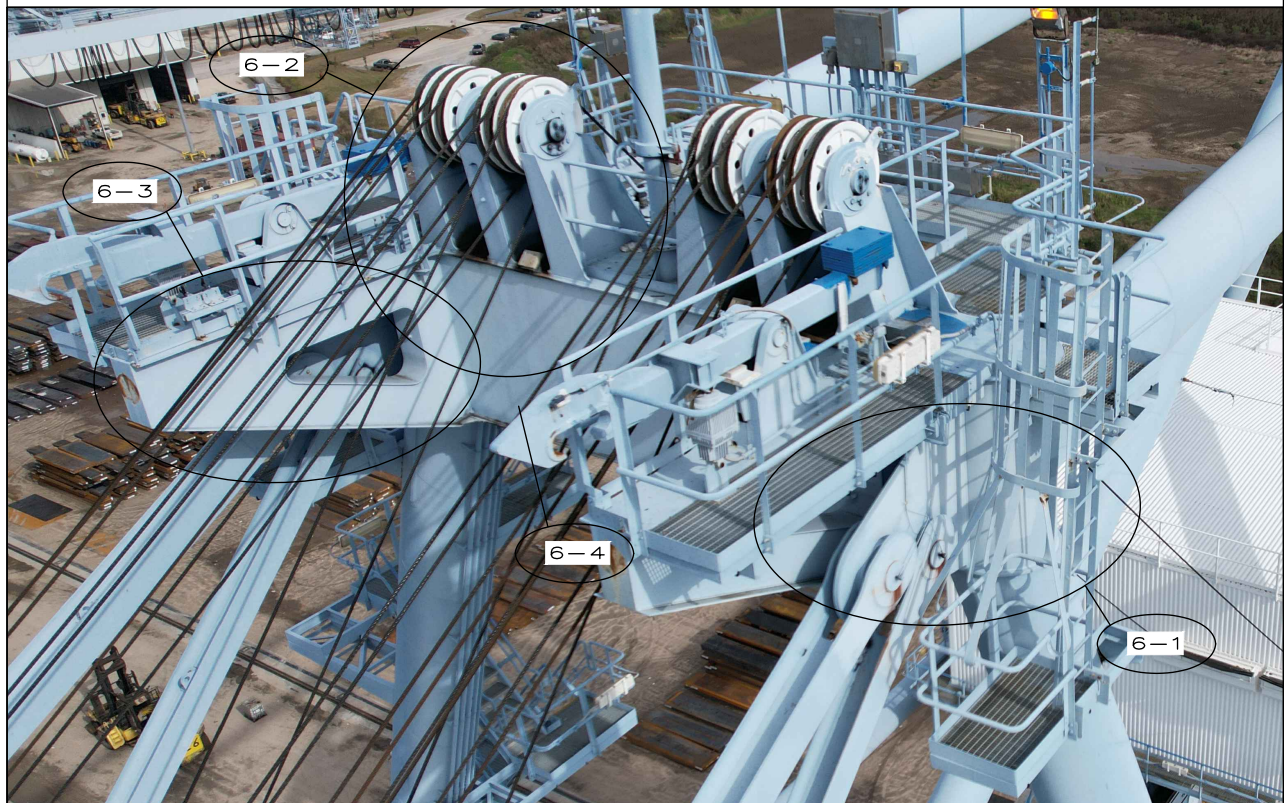
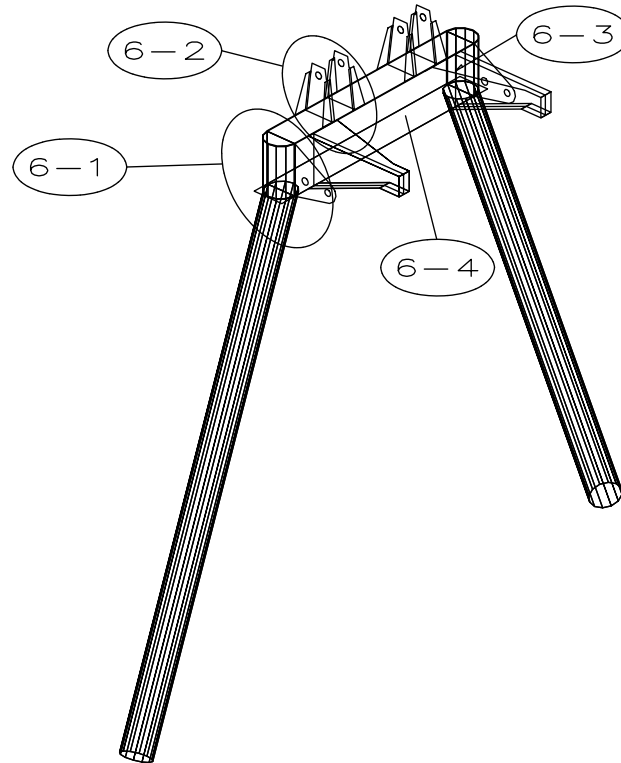
CRANE NO. ____

Component Designation: _____
Inspection Manual Pg. No: ____

Component Description: _____

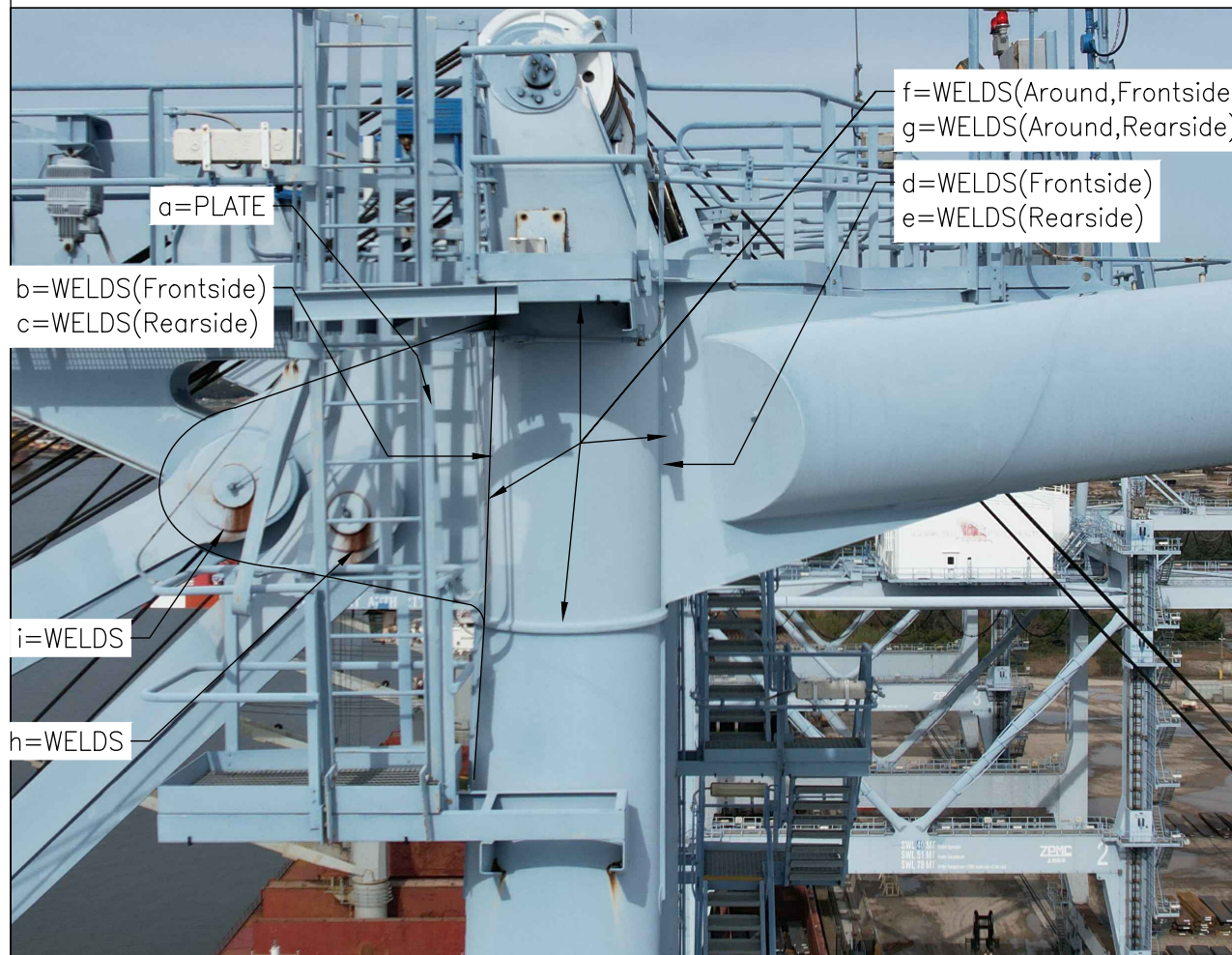
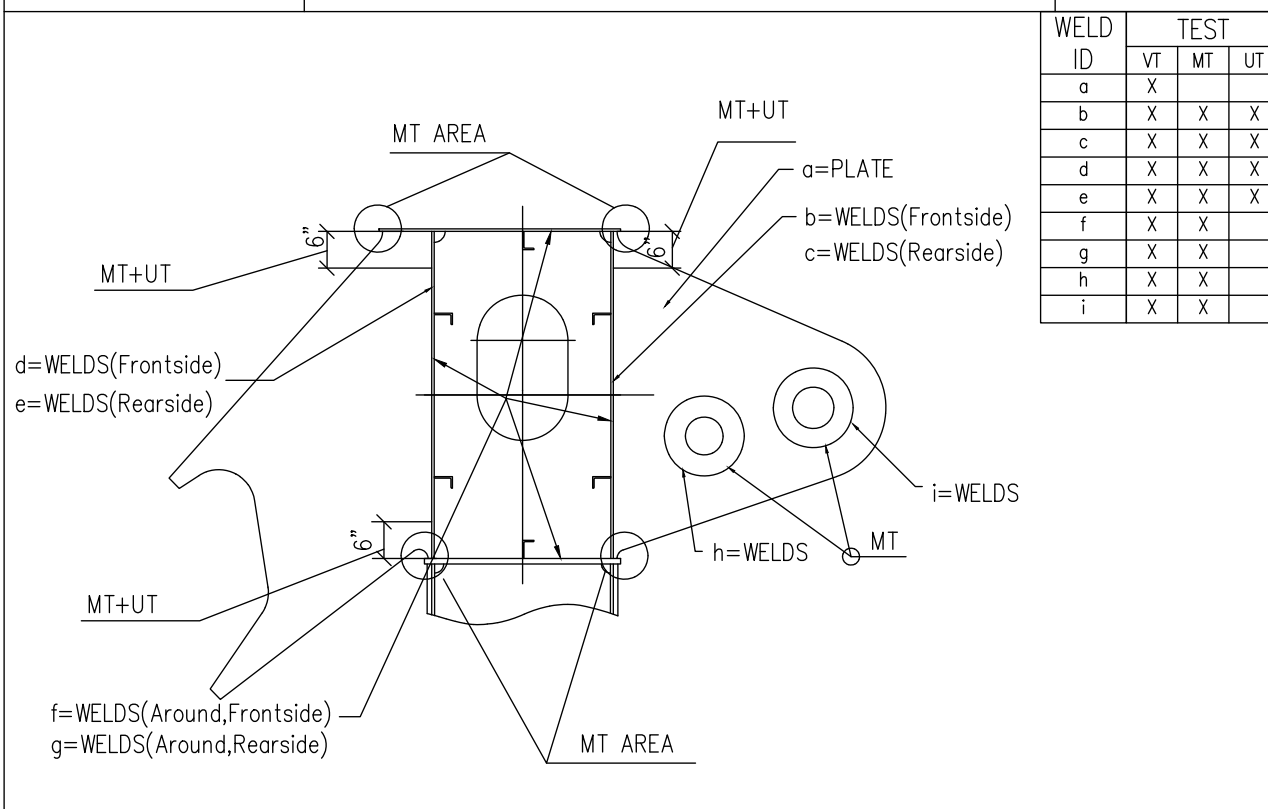
INSPECTION RECORD						Main Hoist Hour Reading: _____ hrs		
Weld ID	Test			Accept	Reject	Notes	Insp. By	Date
	VT	MT	UT					
A								
B								
C								
D								
E								
F								
G								
H								
I								
J								
K								
L								
M								
N								
O								
P								
Q								
R								
S								
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V								
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Y								
Z								
AA								
BB								
CC								
DD								
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HH								
II								
JJ								
KK								
LL								
MM								
NN								
OO								
PP								
Comments:								

ASPA PINTO ISLAND



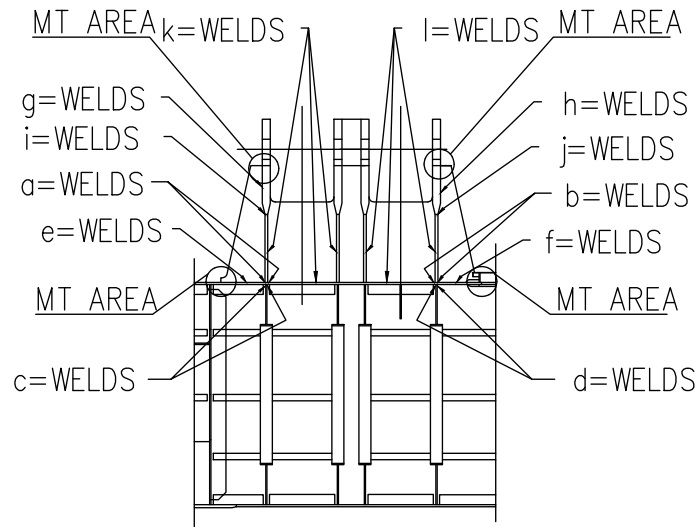
Project:
PINTO CRANES

Content:
APEX BEAM INSPECTION LOCATIONS

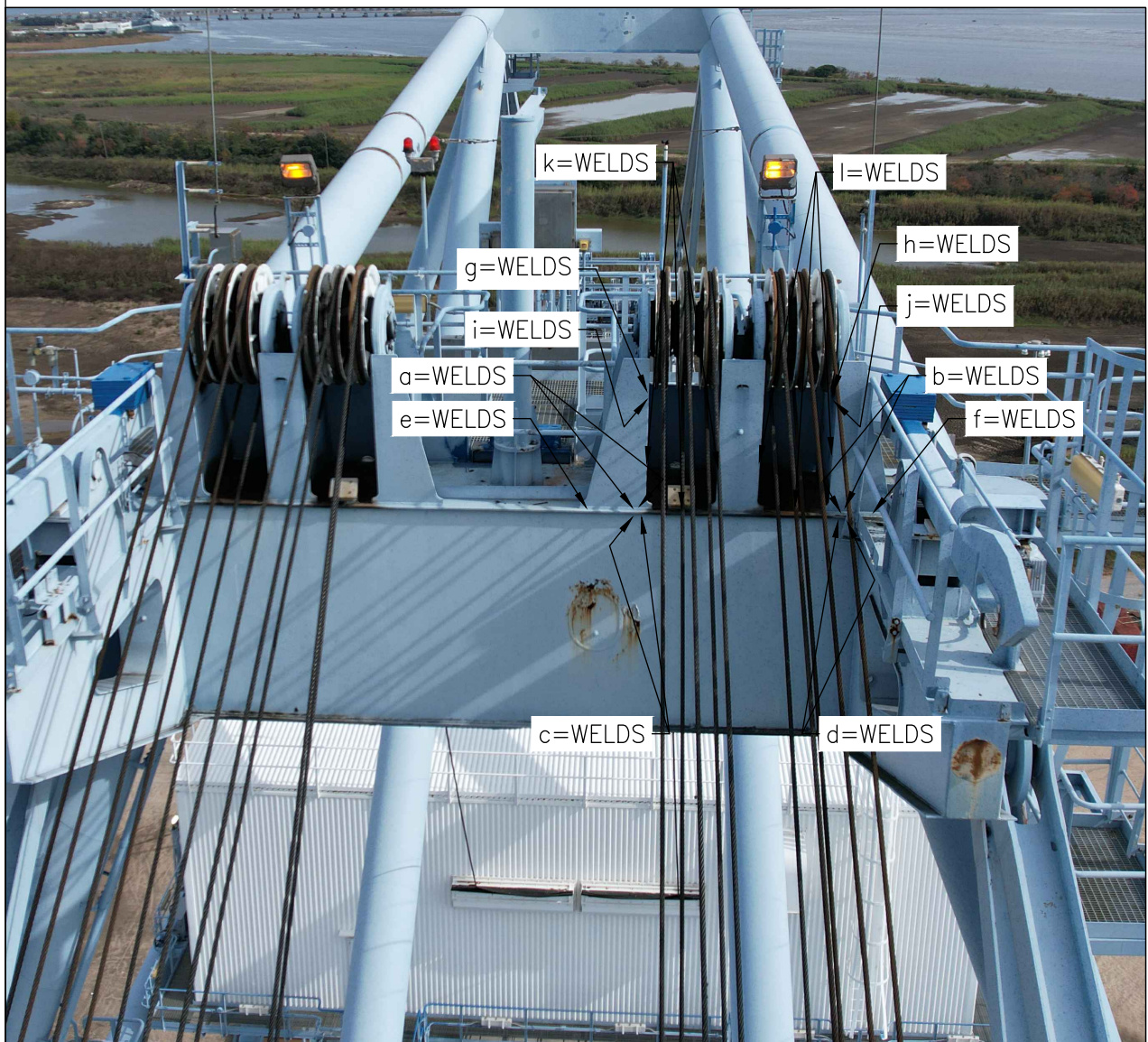
Draw No:
6-1


Project:
PINTO CRANES

Content:
APEX BEAM INSPECTION LOCATIONS

Draw No:
6-2


WELD ID	TEST		
	VT	MT	UT
a	X		
b	X		
c	X		
d	X		
e	X	X	
f	X	X	
g	X	X	
h	X	X	
i	X	X	X
j	X	X	X
k	X		
l	X		



Project:
PINTO CRANES

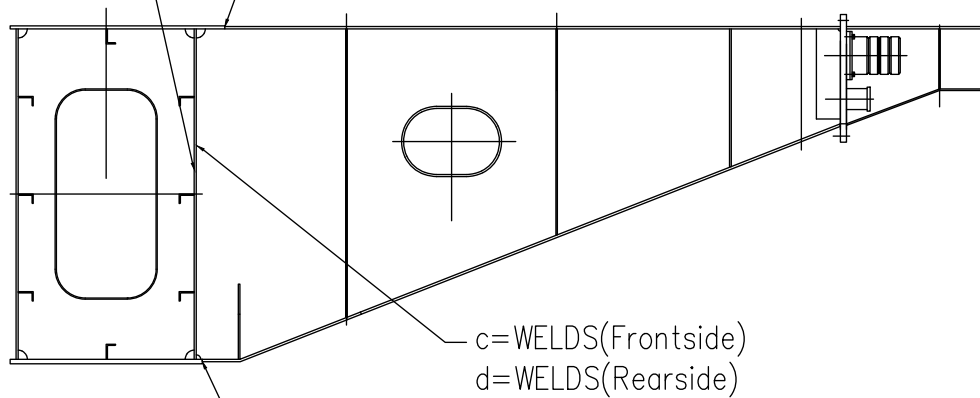
Content:
APEX BEAM INSPECTION LOCATIONS

Draw No:
6-3

WELD ID	TEST		
	VT	MT	UT
a	X		
b	X		
c	X		
d	X		
e	X		
f	X		

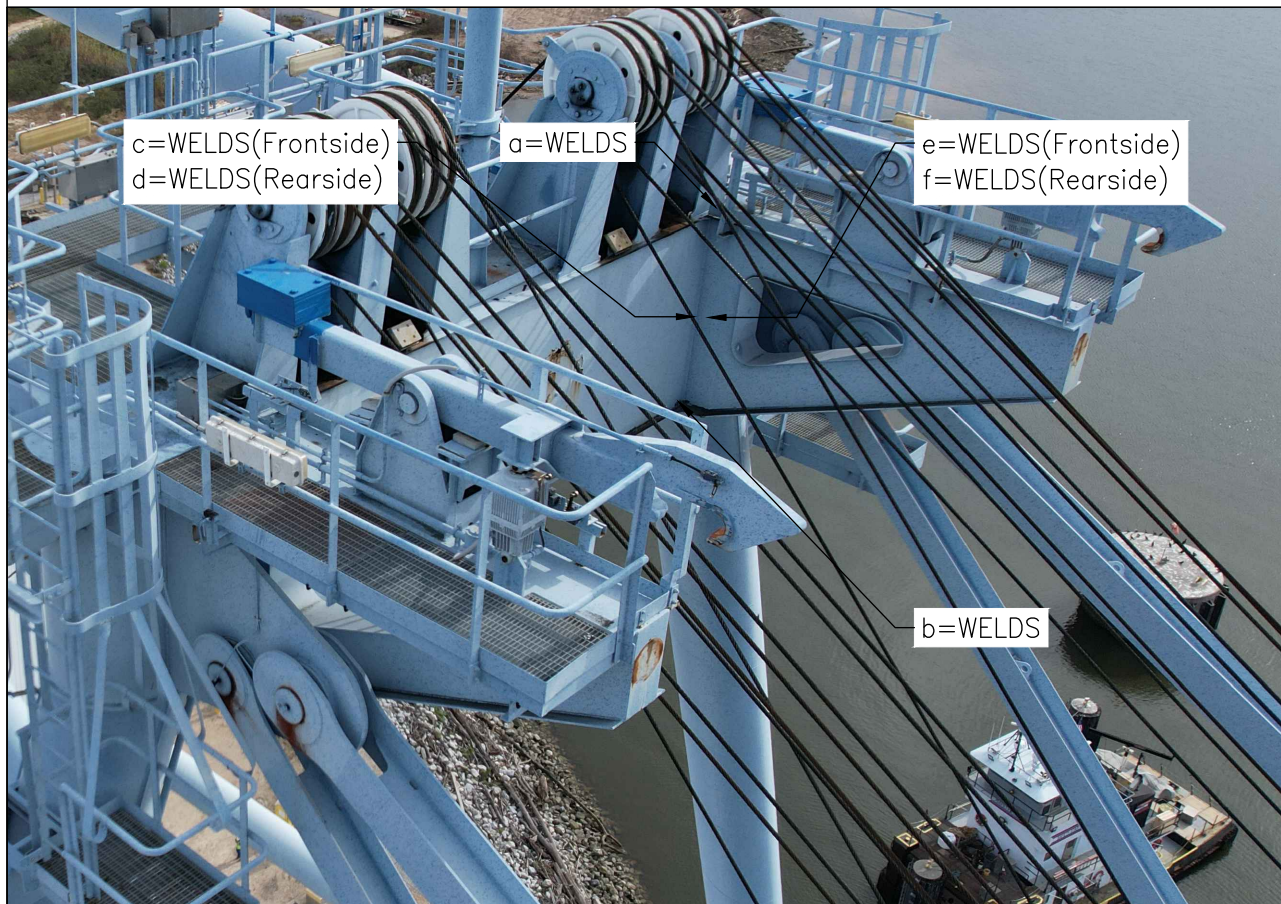
e=WELDS(Frontside)
f=WELDS(Rearside)

a=WELDS



c=WELDS(Frontside)
d=WELDS(Rearside)

b=WELDS



c=WELDS(Frontside)
d=WELDS(Rearside)

a=WELDS

e=WELDS(Frontside)
f=WELDS(Rearside)

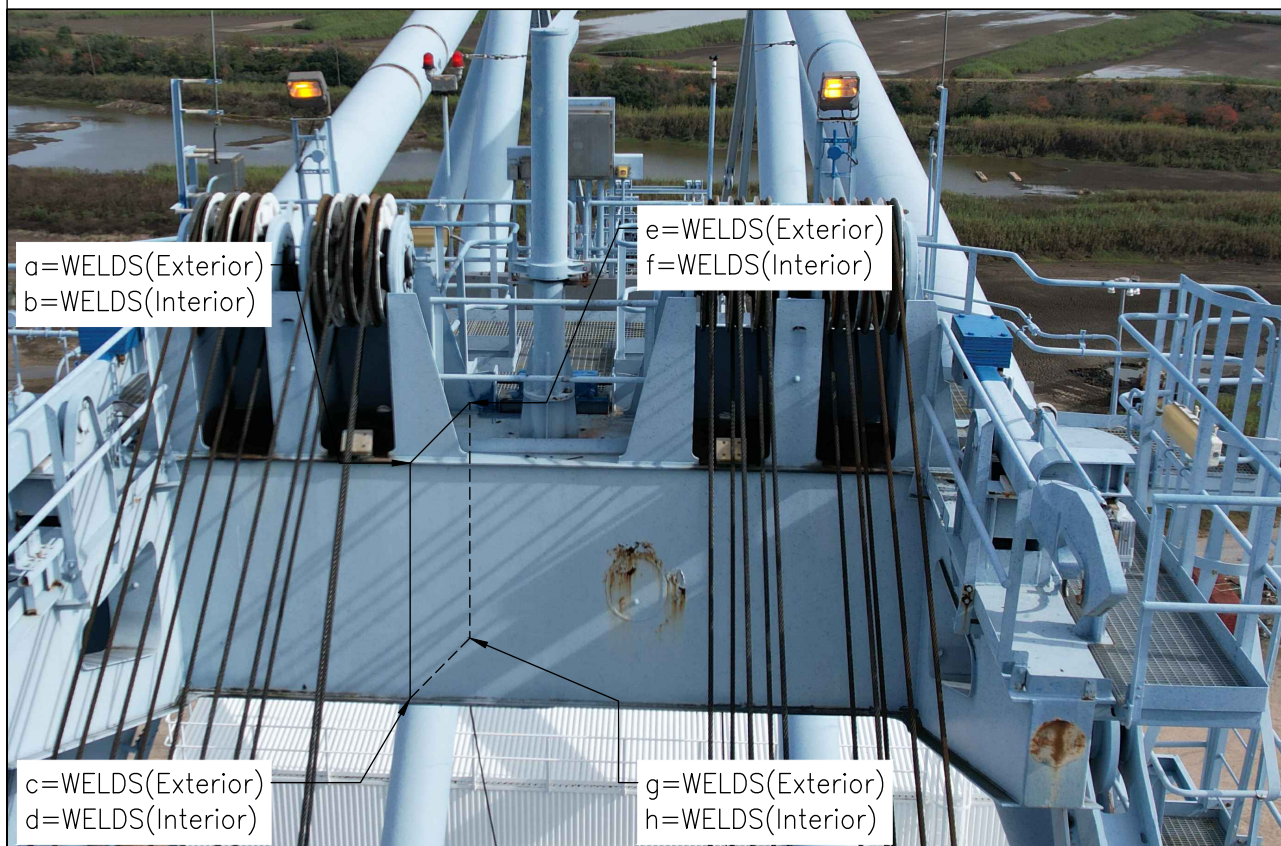
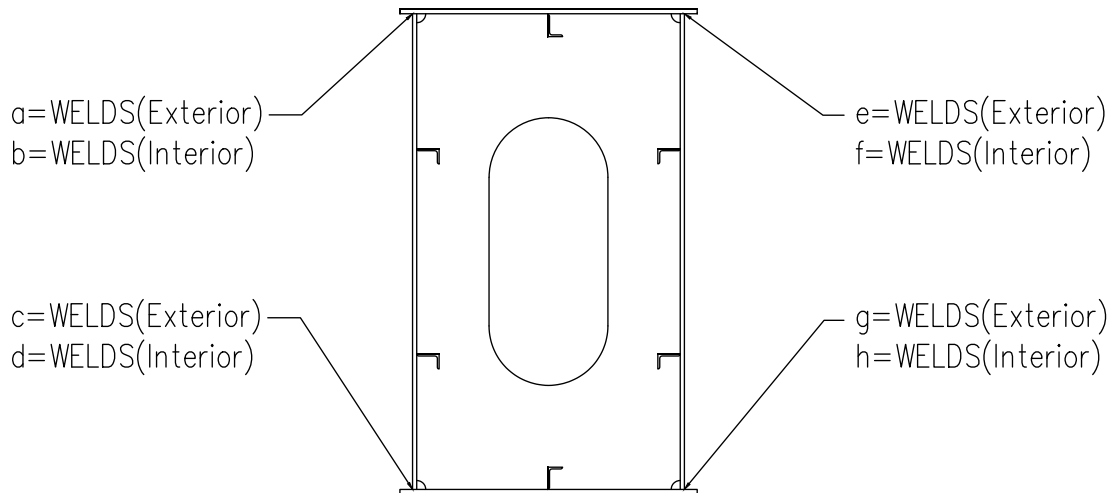
b=WELDS

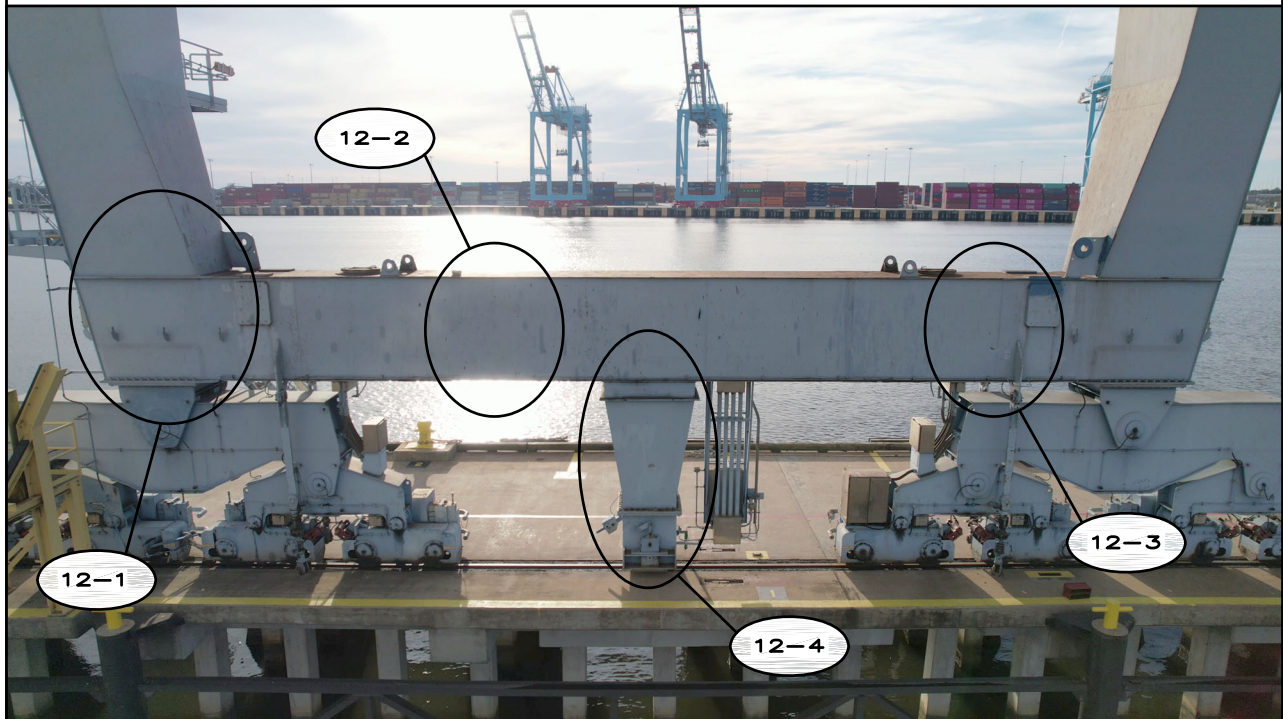
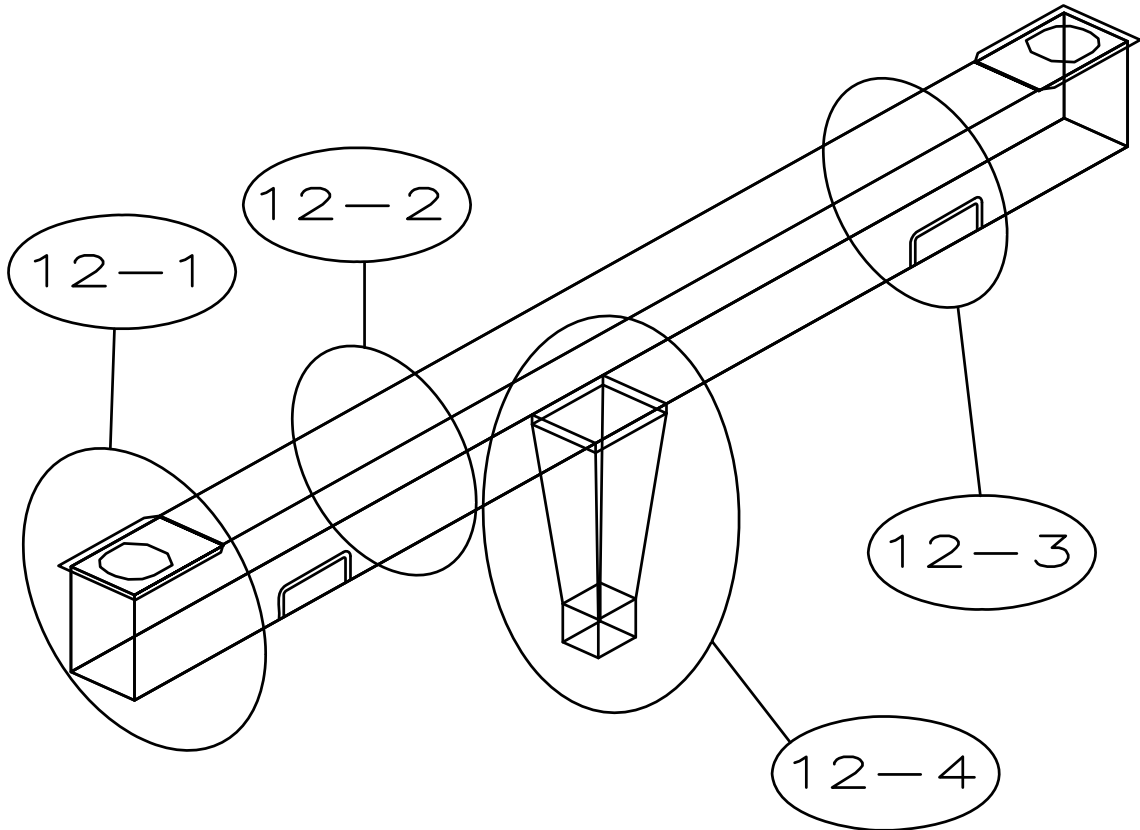
Project:
PINTO CRANES

Content:
APEX BEAM INSPECTION LOCATIONS

Draw No:
6-4

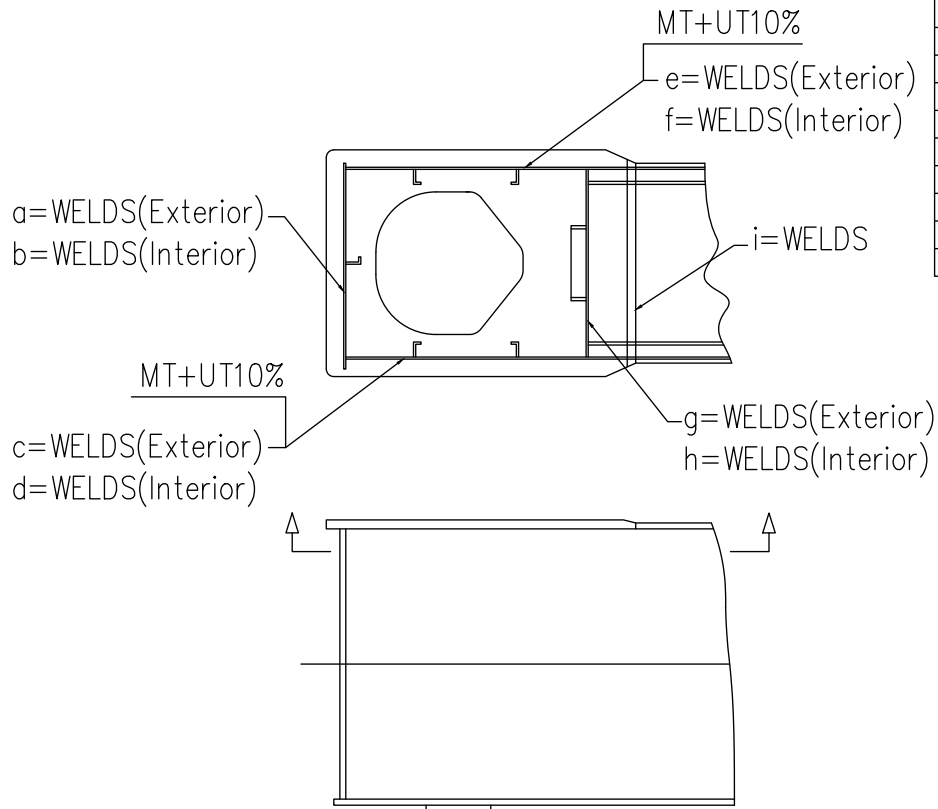
WELD ID	TEST		
	VT	MT	UT
a	X		
b	X		
c	X		
d	X		
e	X		
f	X		
g	X		
h	X		





Project:
PINTO CRANES

Content:
WATERSIDE SILL BEAM INSPECTION LOCATIONS

Draw No:
12-1


WELD ID	TEST		
	VT	MT	UT
a	X		
b	X		
c	X	X	X
d	X	X	X
e	X	X	X
f	X	X	X
g	X		
h	X		
i	X		

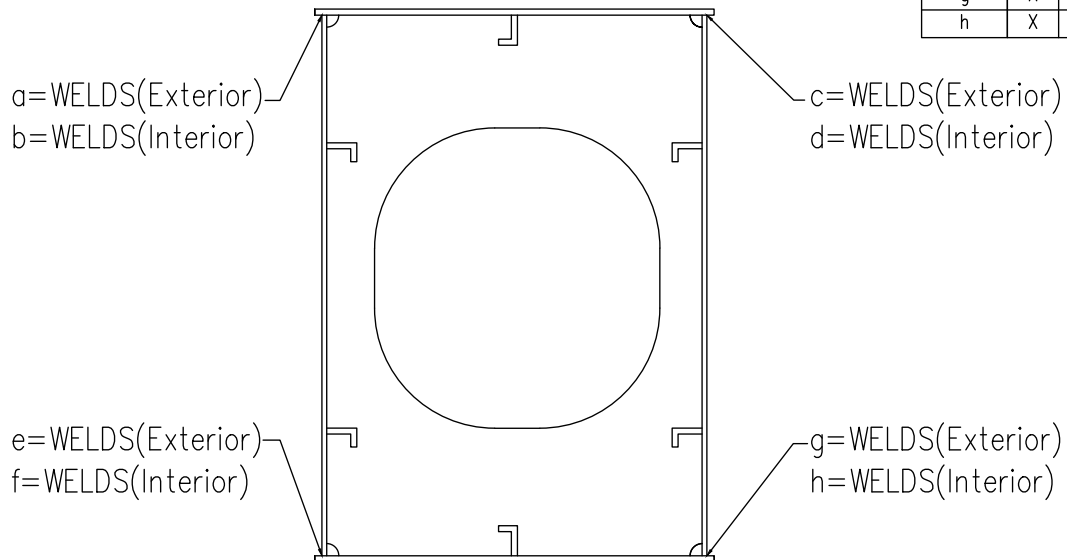


Project:
PINTO CRANES

Content:
WATERSIDE SILL BEAM INSPECTION LOCATIONS

Draw No:
12-2

WELD ID	TEST		
	VT	MT	UT
a	X		
b	X		
c	X		
d	X		
e	X		
f	X		
g	X		
h	X		

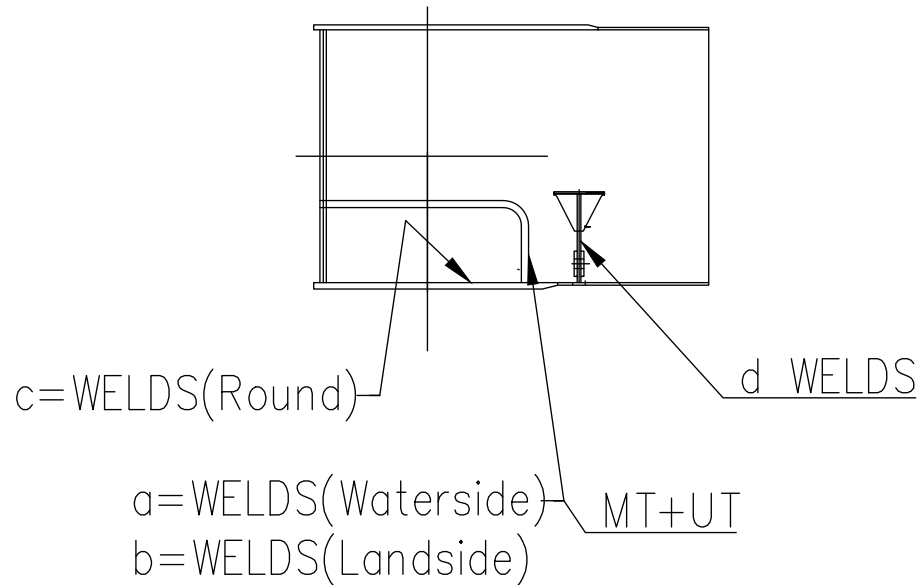


Project:
PINTO CRANES

Content:
WATERSIDE SILL BEAM INSPECTION LOCATIONS

Draw No:
12-3

WELD ID	TEST		
	VT	MT	UT
a	X	X	X
b	X	X	X
c	X	X	X
d	X		X



Project:
ASP A 36t SSC

Content:
WATERSIDE SILL BEAM INSPECTION LOCATIONS

Draw No:
12-4
